



fast | precise | flexible

CO₂ Membrane System

Manual | Semi Automatic | Fully Automatic-Systems

The professional ways of adjusting CO₂ and O₂ in beverages









Manual units



Semi automatic units



Fully automatic units

PROPERTIES OF ALL KH CO₂ MEMBRANE SYSTEMS

CO₂ adjustment and carbonation on exact target value

- CO₂ adjustment, without any gas bubbles, based on diffusion
- Carbonation and removal of oxygen and nitrogen at the same time, in one single pass
- Faster (up to 10%) filling speed in white wine due to less foaming
- Adjustment of CO₂ on target value, independent of initial value
- Integrated physical control model with fast line-up to requested CO₂ value
- Inline, directly serving the bottling line

One system, suitable for every wine

- CO₂ adjustment in white and rosé wines
- Inline Carbonation up to 9 g/l (option 12 g/l)
- Removal of CO₂, for example in young red wines after Malolactic Fermentation
- At the same time removal/adjustment of O₂
- Various flow rates with different models and sizes
- Removal of oxygen and nitrogen with adjustment of CO₂
- Carbonation only with System Carbo, for example for sparkling wine, cocktails and fruit juice

SIZES AND SPECIFICATIONS

Different models - same precision

| Typr CO ₂ Membrane | Maximum production flow | Maximum CO ₂ dosage | Membrane surface | Dimensions (length/width/height) | | |
|-------------------------------|---|---|---|---|--|--|
| System Carbo, all sizes | Depending on membrane size; see product flow details below | Depending on membrane size; see max. CO ₂ dosing details below | Depending on membrane size; see details below | Depending on unit size; see details below | | |
| System 50 | 5.000 l/h | 7 kg/h | 20 m ² | 1000x600x1900 mm | | |
| System 100 | 10.000 l/h | 14 kg/h | 2 x 20 m ² | 1000×760×1900 mm | | |
| System 250 | 25.000 l/h | 70 kg/h | 140 m ² | 1200×760×1900 mm | | |
| System 350 | 35.000 l/h | 140 kg/h | 2 x 140 m ² | 1500×900×1900 mm | | |
| System 450 | 45.000 l/h | 210 kg/h | 3 x 140 m ² | 2000x1000x1950 mm | | |



PERFORMANCE

| Program | Max. flow rate (I/h) | | | | | | D | | | |
|--------------------------------------|---|--------------|---------------|---------------|---------------|---------------|----------------------------|-----------------------------------|----------------------------|--|
| | System Carbo all sizes | System 50 | System 100 | System 250 | System 350 | System 450 | Recommended Temperature | CO ₂ | Oxygen | |
| CO ₂ adjustment | Only high Carbonation possible | 5.000 | 10.000 | 25.000 | 35.000 | 45.000 | 5-25°C | adjustment* 0-3 g/l | removal* 50-99% | |
| Carbonation | Product flow depending on size of membran; see -> | 1.500 | 5.000 | 12.000 | 20.000 | 28.000 | 5–15°C | adjustment* 3-9 g/l 1-5 bar | removal* 50-90% | |
| Degassing | Active degassing not possible - no vacuum pump included | 2.500 | 5.000 | 12.000 | 20.000 | 28.000 | 15–25°C | removal* 50-90% | removal* 50-90% | |
| O ₂ adjustment (optional) | Active degassing not possible - no vacuum pump included | 5.000 | 10.000 | 25.000 | 35.000 | 45.000 | 10-20°C | removal* 50-90% | adjustment* 0,5-10 mg/l | |

 $^{^{\}star}\text{CO}_2$ dosage rate up to its physical limit. Gas removal is depending on temperature, flow rate and membrane integrity.

COMPARATIVE TABLE

 $\ensuremath{\mathsf{KH}}\xspace^{}\xspace \ensuremath{\mathsf{CO}}\xspace_2$ Membrane System - product overview and configuration options

| | System Carbo | Manual | | | Semi | | | Auto | | | |
|---|--------------|--------|-----|-----|------|-----|-----|------|-----|-----|-----|
| Configuration/System | All sizes | 50 | 100 | 250 | 100 | 250 | 350 | 100 | 250 | 350 | 450 |
| Touch Display | 7" | 7" | 7" | 7" | 9" | 9" | 9" | 15" | 15" | 15" | 15" |
| Automated CO ₂ and simultaneous O ₂ adjustment | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Automated CO ₂ adjustment and simultaneous O ₂ and N ₂ removal | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Automated ${\rm CO}_2$ adjustment during temperature or flow changes | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Sample tap | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gas supply - valves automated | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Automated and fully integrated CO ₂ control (Anton Paar/Carbo 510) | 1 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Onboard vaccum pump | _ | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Optical O ₂ monitoring | | | | | | | | 1 | 1 | 1 | 1 |
| Membrane cleaning | MAN | MAN | MAN | MAN | MAN | MAN | MAN | 1 | 1 | 1 | 1 |
| Membrane drying | MAN | MAN | MAN | MAN | MAN | MAN | MAN | 1 | 1 | 1 | 1 |
| Membrane conservation | MAN | MAN | MAN | MAN | MAN | MAN | MAN | 1 | 1 | 1 | 1 |
| Product valves | MAN | MAN | MAN | MAN | MAN | MAN | MAN | 1 | 1 | 1 | 1 |
| Remote control | • | - | - | - | | | | 1 | 1 | 1 | 1 |
| Online support | | - | - | - | | | | 1 | 1 | 1 | 1 |
| Datalogging (365 days) | _ | - | - | - | - | - | - | 1 | 1 | 1 | 1 |
| Automated O ₂ adjustment for red wine | _ | - | - | - | - | - | - | 1 | 1 | 1 | 1 |
| Options | | | | | | | | | | | |
| Integrated pressure and feed pump | | - | - | - | | | | | | • | |
| Remote display/2nd display | | - | - | - | | | | | | • | |
| Integrated CIP unit | | - | - | - | | | | | | • | |
| 2nd oxygen sensor at product inlet | | - | - | - | | | | | | • | |
| Anton Paar Carbo QC-Box - CO ₂ measurement | | | | | | | | | | | |
| Anton Paar Carbo C-Box - CO ₂ and O ₂ measurement | | | | | | | | | | | |

 $[\]checkmark$ = included or fully automated \bullet = not included but optinal possible - = not included MAN = manually

The KH Membrane Systems

Providing a top technology system, enabling the user to adjust gases automatically in wine and other beverages

- Improved bottling performance
- Easy to operate
- Innovative and established technology
- Approved systems
- Far more than one hundred reference units in Europe and other leading wine countries around the world



KH TEC GmbH

KH vessel TEC GmbH KH process TEC GmbH

An der Hessel 5 | D-75038 Oberderdingen | Germany Phone +49 (0) 7045/980-0 | Fax +49 (0) 7045/980-27 | info@kh-tec.de